



2016 | English

# 2-COMPONENT, GAP FILLING CA ADHESIVE

Precise, Fast, Clean

## PRODUCT DESCRIPTION OF VIP POWERFIX 2K™

PowerFix 2K is a two component, fast curing, gap filling adhesive with excellent bonding characteristics to a variety of substrates including plastics, rubbers and metals. PowerFix 2K is designed for the assembly of parts with varying or undefined bond gaps up to 6 mm or for applications where complete cure of excess adhesive required. The gel consistency prevents adhesive flow even on vertical surfaces. Is also suited for bonding porous materials such as wood, paper, leather and fabric.

## FEATURES OF VIP POWERFIX 2K™

- Fast curing
- Gap fill: up to 6 mm
- Gel-based: non-drip formula allowing vertical and overhead application
- Precise and clean application with the syringe
- Temperature resistance from -40 to +80 °C
- Perfect for all quick repairs of broken plastic parts and all types of emergency repair
- Excellent bonding of all common substrates (metals, most plastics, rubber, wood, paper).

## TECHNICAL DATAS OF VIP POWERFIX 2K™

- Fixture time: 90 - 150 sec.
- Service temperature range: -40 to + 80°C
- Max. gap size: up to 6 mm

## PHYSICAL PROPERTIES OF VIP POWERFIX 2K™

ADHESIVE PART A	
CHEMICAL BASE	Cyanoacrylat
COLOUR	transparent
DENSITY	approx. 1,09
VISCOSITY	@ 25 °C mPa·s (1,5 rpm) 195.000

ADHESIVE PART B	
CHEMICAL BASE	Cyanoacrylat
COLOUR	white
DENSITY	approx. 1,17
VISCOSITY	@ 25 °C mPa·s (1,5 rpm) 63.000



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